

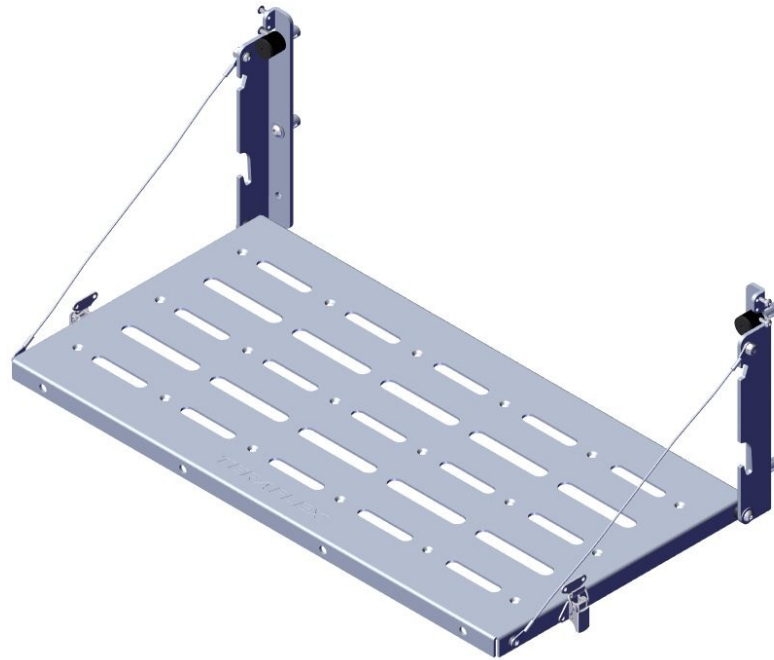
# TERAFLEX PRODUCT INSTALLATION GUIDE

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999033  
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## JK Tailgate Table

Part #4804180



### Important Notes:

*Prior to beginning this or any installation read these instructions to familiarize yourself with the required steps and evaluate if you are experienced and capable to personally perform these modifications.*

*Refer to the parts list to ensure that all necessary components and hardware has been included. If any parts are missing please contact your local retailer for assistance.*

### Kit Contents

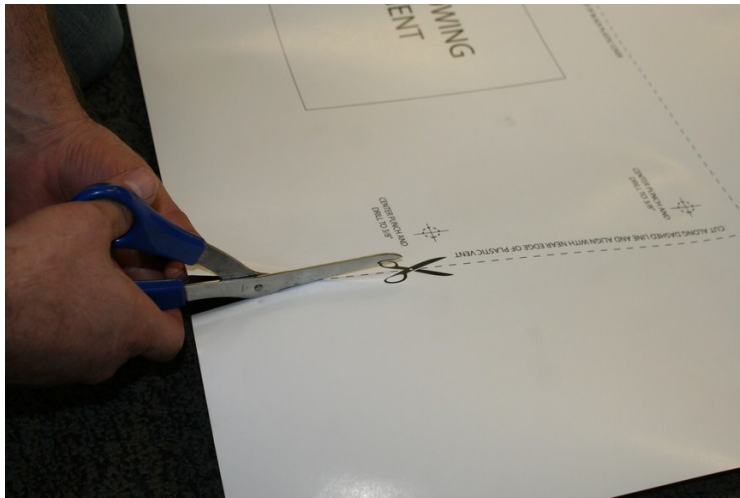
BOM ID	Description	Qty
1	Nutsert Tool for M6 x 1.0 bolt	1
2	Table RAW Fold Down for JK Tailgate w/o cutting board	1

### Tools needed:

- 5MM allen wrench or allen socket
- 4MM allen wrench or allen socket
- Ratchet (if allen socket is used)
- Center Punch
- Drill and 1/8" drill bit
- 25/64" drill bit
- 10MM wrench
- Scissors
- Masking tape

## Installation:

1. Cut along the dotted lines of the supplied placement template.

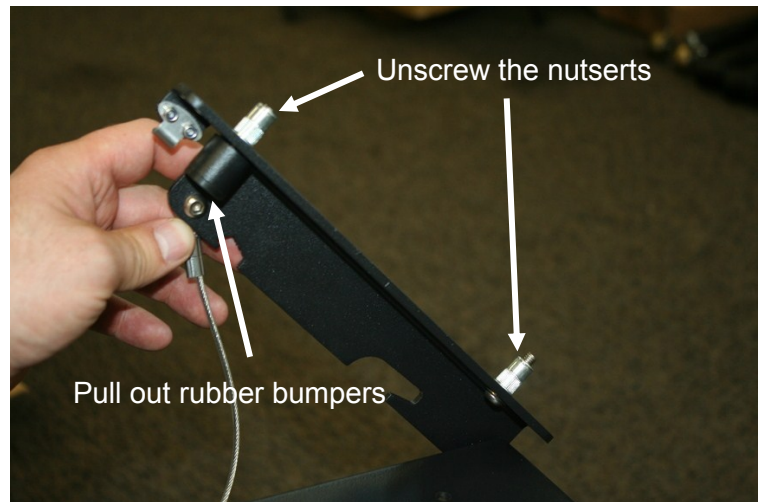


2. Open the tailgate of the vehicle to the fully-opened position.
3. Position the template with the right edge against the plastic vent on the right, and the upper edge against the upper plastic cover.



4. Tape the template in place, making sure that the template sits flat against the tailgate.
5. Center punch the tailgate at the four crosshair points on the template
6. Using the 1/8" bit first, pilot drill the center-punched points. Do not drill beyond the inside shell of the tailgate.
7. Using the 25/64" bit, finish drilling the four holes.
8. Remove the nutserts from the bolts that are

installed in the table. The top two bolts are accessed by pulling the rubber bumpers out of the spacers.



9. Thread a nutsert onto the supplied nutsert installation tool. To properly compress the nutsert during installation, be sure that the washer and hexagonal spacer are on the bolt as shown in the picture.



10. With the nutsert threaded on to the supplied bolt, insert the nutsert into one of the previously drilled holes. It may be a tight fit, and a mallet may be required to gently tap the nutsert into the hole. Hold the hexagonal spacer in place with a 10MM wrench and thread the bolt down tight with a 5MM allen wrench or ratchet and allen socket. The initial resistance on the bolt will be high until the nutsert begins to collapse and pinch against the tailgate sheet metal. The resistance will then decrease until the nutsert has collapsed completely against the sheet metal, when the resistance will suddenly be high again. The nutsert is now properly installed. See the image on the next page.



11. Repeat step 10 for the other three holes
12. Hold the table with its mounting brackets in place against the tailgate, and thread the two lower mounting bolts into the two lower nutserts using a 4MM allen wrench.
13. Place the two remaining mounting bolts back through the spacers and thread them through the upper holes in the mounting brackets, and into the upper nutserts as shown below.



14. Tighten all four mounting bolts.
15. Push the previously removed rubber bumpers back into the upper spacers.



**Installation is complete.**

# **TERAFLEX** **PRODUCT INFORMATION**

## **MAINTENANCE INFORMATION:**

It is the buyer's responsibility to have all suspension, drivetrain, steering, and other components checked for proper tightness and torque after the first 100 miles and every 3000 miles after that.

## **NOTICE TO INSTALLER:**

The enclosed "Warning to Driver" sticker must be installed in the vehicle in driver's view. This sticker is to act as a constant safety reminder when operating the vehicle. It is your responsibility as the equipment installer to install the provided sticker and to forward the product instructions to the vehicle's owner for review. If a "Warning to Driver" sticker or product installation guide were not included in the kit, FREE replacement stickers and instructions are available by request. It is the installer's duty to ensure a safe and controllable vehicle after the modifications have been performed.

## **WARNING:**

Neither the seller nor the manufacturer will be liable for any loss, damage, or injury directly or indirectly arising from the use of or inability to determine the use of these products. Before using, the user shall determine the suitability of the products for its intended use, and the user shall assume all responsibility and risk in connection therewith.

## **WARNING TO DRIVER:**

This vehicle has been modified to enhance off road performance and has unique handling characteristics. Use in harsh environments can cause extreme stress on the components. Vehicle should be inspected after being off road to make sure that all the components are in working order and safe to travel on the highway. All fasteners should be checked so that they are at the correct torque specifications as the vibration and stresses from off-roading may cause critical fasteners to work loose. Extra care should be taken to inspect the critical components, steering, and brake systems. During each oil change components such as arms, tie rod ends, etc. should be greased and checked for excessive wear. Any worn components should be replaced. When returning to the pavement always set or restore tire air pressure to the factory recommendation and connect or engage any disabled sway bar mechanisms. Because of the higher center of gravity and larger tires, this vehicle handles and reacts differently than many passenger cars, both on and off road. You must drive it safely! Extreme care should be taken to prevent vehicle rollover or loss of control, which can result in serious injury or death. Avoid sudden sharp turns or abrupt maneuvers. Generally, braking performance and capabilities are decreased when significantly larger/heavier tires are used, especially when used in combination with transfer case low-range reduction kits. Take this into consideration while driving. Do not add, alter or fabricate any factory or aftermarket parts to increase vehicle height over the intended height of the TeraFlex product purchased. Mixing component brand is not recommended. TeraFlex Inc. will not be responsible for any altered product or any improper installation or use of our products. We will be happy to answer any questions concerning the design, function, and correct use of our products. It is ultimately the buyer's responsibility to have all bolts/nuts checked for tightness after the first 100 miles and then every 3000 miles. Wheel alignment, steering system, suspension and drive line systems must be inspected by a qualified professional mechanic at least every 3000 miles.

## **TERAFLEX PRODUCT WARRANTY:**

Tera Manufacturing warrants TeraFlex Suspension products to the original retail purchaser to be free of defects in material and workmanship for as long as the original purchaser owns the vehicle on which products were originally installed. Failure to complete regular maintenance (grease every 3000 miles) on TeraFlex FlexArms will void this warranty. All other conditions of the standard TeraFlex product warranty apply.

All TeraLow products are covered by TeraFlex's two (2) year warranty to be free of defects in material and workmanship for two years from date purchased.

Tera axles are covered by a 12-month warranty to be free of defects in materials and workmanship. This warranty does not cover or include product finish, improperly installed or applied products, improperly maintained products, products or components used for racing or competition or damage due to abuse or neglect, products that fail due to the use of larger tire and wheel combinations.

All returns must be accompanied by an original invoice. It is the customer's responsibility to remove the product from the vehicle. Shipping charges are the responsibility of the customer. Tera Manufacturing will pay the return freight if the product meets the terms of warranty.

This warranty is for the replacement or repair of defective TeraFlex products only and does not include freight charges, labor charges for removal of or installation of TeraFlex or related products or components, costs incurred due to down time of the vehicle, or lost profits due to vehicle down time.

A returned goods authorization number (RGA#) must accompany any returned products. For more information please contact a TeraFlex customer service representative.

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