



## Installation Instructions Rear Tubular Bumper 55-86 Jeep CJ models

- Parts List: (1) Rear Bumper  
(8) 10mm Nuts  
(4) 12mm Bolts  
(4) 12 mm Lock Washers  
(2) Rear mounting Brackets ( L & R )  
(16) 10mm Flat Washers  
(8) 12mm Flat Washers  
(8) 10mm Bolts  
(8) 10mm Lock Washers



### Installation:

- Step (1)** Remove factory rear bumper or bumperettes and brackets if equipped.

The rear body mount and bolt can be removed to ease installation if needed.



- Step (2)** Locate the left and right bumper mounting brackets. Place left bracket with large vertical tab facing outwards, towards the inside of the vehicle. Align inner and outer mounting holes with the rear frame cross member. (2 outside of frame rail, and 2 inside frame rail for each side). Use the 10mm bolt washer, and nut. Torque bolts to 50 ft-lbs.





- Step (3)** Locate rear bumper onto the mounting brackets and attach through the top and bottom of the brackets with (4) 12mm bolts, flat washers, lock washers, and nuts supplied. Tighten to 50lbs torque.



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