



**INSTALLATION INSTRUCTIONS  
SIDE BAR PART# 11593.05  
07 JEEP WRANGLER 2 DOOR**

**PARTS LIST**

2	Side bars	4	10MM lock washers
8	8MM X 20MM bolts	4	10MM X 25MM Hex bolts
8	8MM flat washers	6	6MM Button head bolts Phillips
8	8MM lock washers	12	6MM Fender washers
4	10MM nut plates	6	6MM Nylock nuts
4	10MM flat washers		

**PROCEDURE:**

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
2. Locate, remove and set aside the four support brackets. Each is marked to identify their relative location on the car. (Fig 1 and 2)



Fig 1 Passenger side brackets



Fig 2 Driver side brackets

3. Locate and peel back the thin foam adhesive tape glued over the openings in the sub-frame openings dedicated by the factory for the side bar installation. (Fig 3)

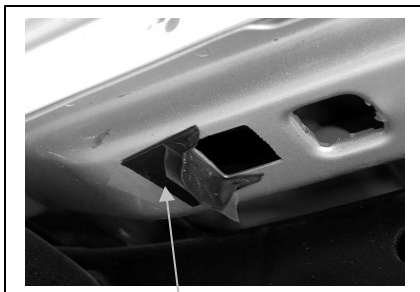


Fig 3. Thin foam adhesive tape. Driver side front

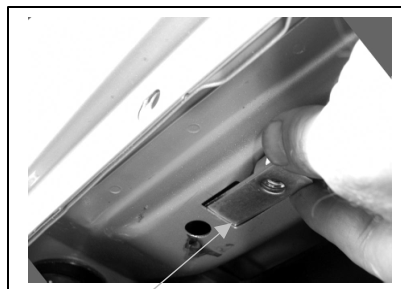


Fig 4 Driver side front shown

4. Install the nut plate with the nut facing upwards. (Fig 4)
5. Attach the bracket with one of the 10MM bolts furnished in the hardware kit and leave loose to allow for adjustment. (Fig 5)

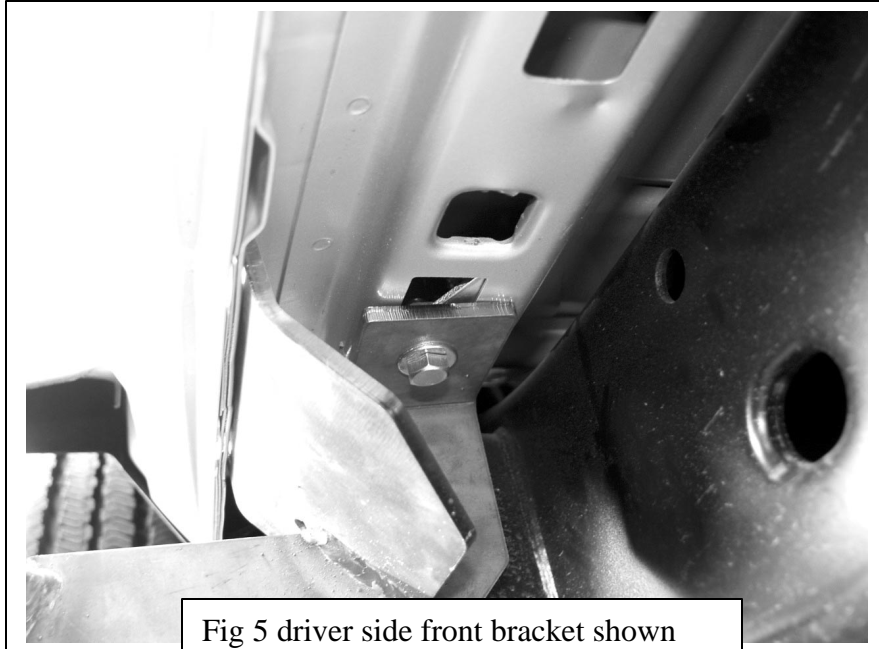


Fig 5 driver side front bracket shown

6. Attach the second bracket with one of the 10MM bolts furnished in the hardware kit and leave loose to allow for adjustment.
7. Install the Phillips head screws, washers and locking nuts into the sides of the brackets and leave loose. Note that the front brackets have 2 holes dedicated to these bolts, and the rear ones have only one. (Fig 6)



Fig 6

8. Position the appropriate bar onto the two brackets and install the four 8MM bolts, flat washers and lock washers. Adjust the bars before tightening.
9. Repeat the process on the other side of the car and tighten all the fasteners.