



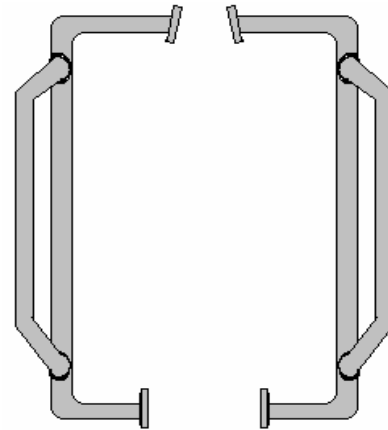
**INSTALLATION INSTRUCTIONS  
H/D SIDE GUARDS  
1987-2006 WRANGLERS (YJ-TJ)  
P/N: 11504.XX**

**NOTE: DRILLING WILL BE REQUIRED FOR INSTALLATION OF THESE SIDE GUARDS.**

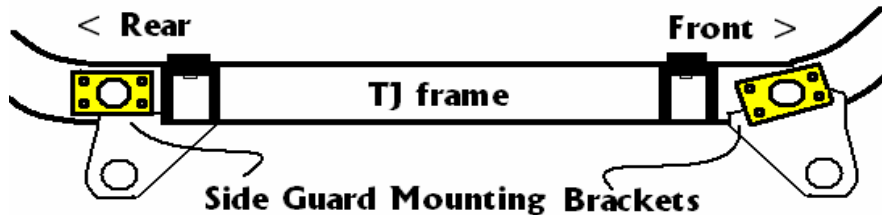
To obtain correct installation, we recommend that you follow the basic steps covered in these instructions. Please take care when assembling this product to protect the finish and to maintain a quality look to your new investment. If able have a second person help with the installation.

The left and right side guards are the same. The long side needs to be positioned towards the front of your vehicle.

Step one: Check parts list: (16) self tapping 3/8" bolts  
(2) Side Guards Set (left-right)



Step two: Position guard up to frame. Maintain a 1/2" minimum between the bottom of the vehicle and the top of the side guards. Locate the side guard front to back until it is parallel with the frame and the body of the vehicle. With side guard in place (second person holding) mark the frame through side guards mounting holes located in the bar bracket. After marks have been made repeat step one on the other side and set guards to the side.



Step three: Using a center punch tap into the frame at marked holes with hammer. At punch mark drill a 5/16" hole in frame. **NOTE: BEFORE DRILLING, BE SURE TO CHECK BACK SIDE OF FRAME FOR POSSIBLE HAZARDS.**

Step four: Using (8) 3/8" self tapping bolts, position the side guard into place over drilled 5/16" holes. Secure to frame with the supplied 3/8" screws. Repeat the procedure on the other side.

**IMPORTANT NOTICE:**

Carefully read all instructions before installing this product. Rugged Ridge is not responsible for any damage to the vehicle or personal injury that may occur during the installation or use of this product.

**WEAR SEAT BELTS AT ALL TIMES**